



# Product Specification

AU Optronics Corporation

G156HAN02.1

() Preliminary Specifications

() Final Specifications

Module	15.6" FHD Color TFT-LCD
Model Name	G156HAN02.1
Note	LED backlight with driving circuit design

Customer	Date
_____	_____
Checked & Approved by	Date
_____	_____
Customer's sign back page	

Approved by	Date
<u>Sean Lin</u>	<u>12/20/2017</u>
Prepared by	Date
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## Record of Revision

Version	Date	Page	Old description	New Description
0.0	2017/12/20	All	First Edition for Customer	



## 1. Handling Precautions

- 1) Since front polarizer is easily damaged, please be cautious and not to scratch it.
- 2) Be sure to turn off power supply when inserting or disconnecting from input connector.
- 3) Wipe off water drop immediately. Long contact with water may cause discoloration or spots.
- 4) When the panel surface is soiled, wipe it with absorbent cotton or soft cloth.
- 5) Since the panel is made of glass, it may be broken or cracked if dropped or bumped on hard surface.
- 6) To avoid ESD (Electro Static Discharge) damage, be sure to ground yourself before handling TFT-LCD Module.
- 7) Do not open nor modify the module assembly.
- 8) Do not press the reflector sheet at the back of the module to any direction.
- 9) In case if a module has to be put back into the packing container slot after it was taken out from the container, do not press the center of the LED light bar edge. Instead, press at the far ends of the LED light bar edge softly. Otherwise the TFT Module may be damaged.
- 10) At the insertion or removal of the Signal Interface Connector, be sure not to rotate nor tilt the Interface Connector of the TFT Module.
- 11) TFT-LCD Module is not allowed to be twisted & bent even force is added on module in a very short time. Please design your display product well to avoid external force applying to module by end-user directly.
- 12) Small amount of materials having no flammability grade is used in the LCD module. The LCD module should be supplied by power complied with requirements of Limited Power Source (IEC60950 or UL1950), or be applied exemption.
- 13) Severe temperature condition may result in different luminance, response time and lamp ignition voltage.
- 14) Continuous operating TFT-LCD display under low temperature environment may accelerate lamp exhaustion and reduce luminance dramatically.
- 15) The data on this specification sheet is applicable when LCD module is placed in landscape position.
- 16) Continuous displaying fixed pattern may induce image sticking. It's recommended to use screen saver or shuffle content periodically if fixed pattern is displayed on the screen.





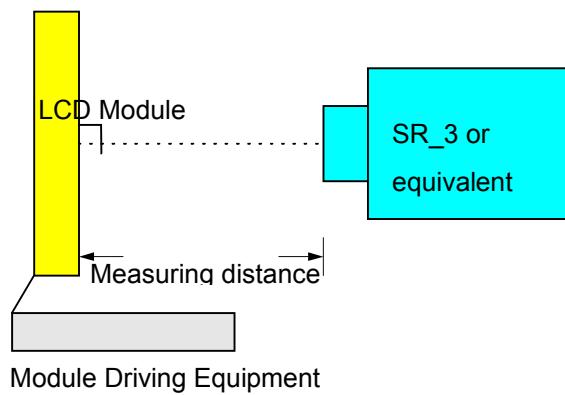
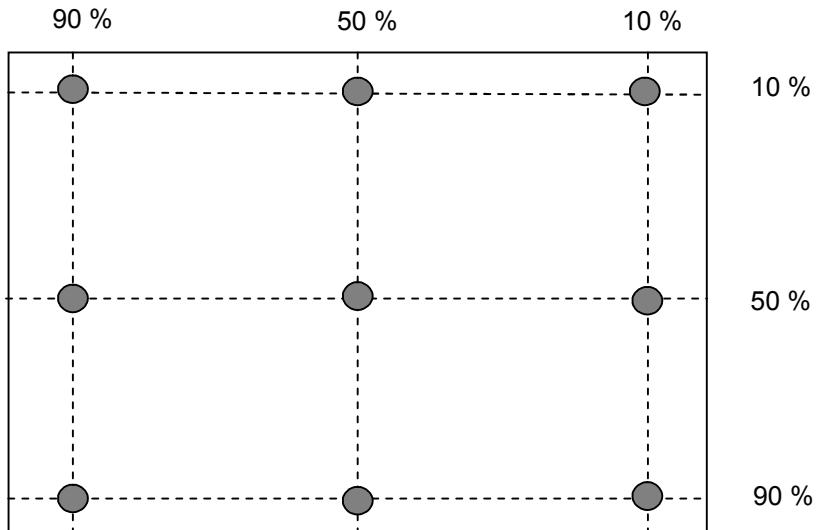
**Note 1:** Measurement method

Equipment Pattern Generator, Power Supply, Digital Voltmeter, Luminance meter (SR\_3 or equivalent)

Aperture      1° with 50cm viewing distance

Test Point      Center

Environment      < 1 lux

**Note 2:** 9 points position

**Note 3:** The luminance uniformity of 9 points is defined by dividing the maximum luminance values by the minimum test point luminance. And measured by TOPCON SR-3

$$\delta w_9 = \frac{\text{Minimum Luminance of 9 points}}{\text{Maximum Luminance of 9 points}}$$

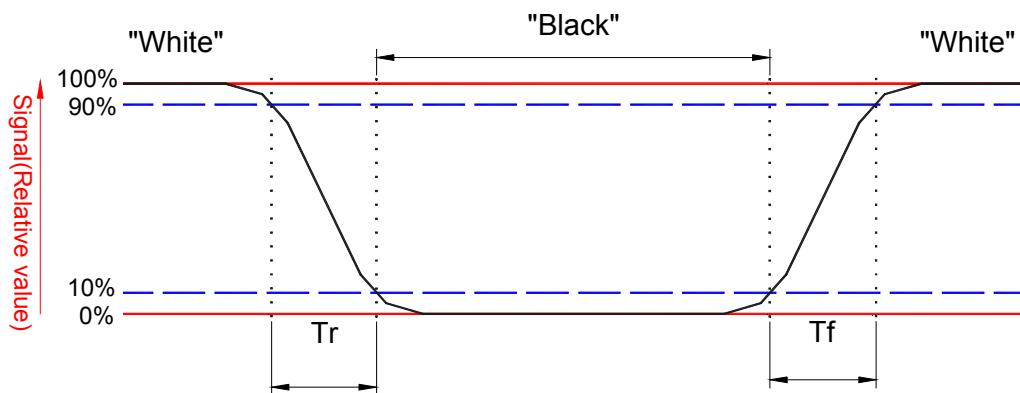
**Note 4 :** Definition of contrast ratio:

Contrast ratio is calculated with the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Brightness on the "White" state}}{\text{Brightness on the "Black" state}}$$

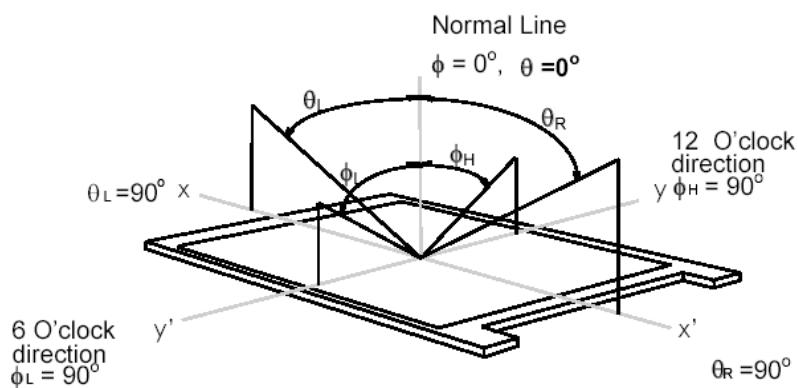
**Note 5:** Definition of response time:

The output signals of BM-7 or equivalent are measured when the input signals are changed from "Black" to "White" (falling time) and from "White" to "Black" (rising time), respectively. The response time interval between the 10% and 90% of amplitudes. Refer to figure as below.



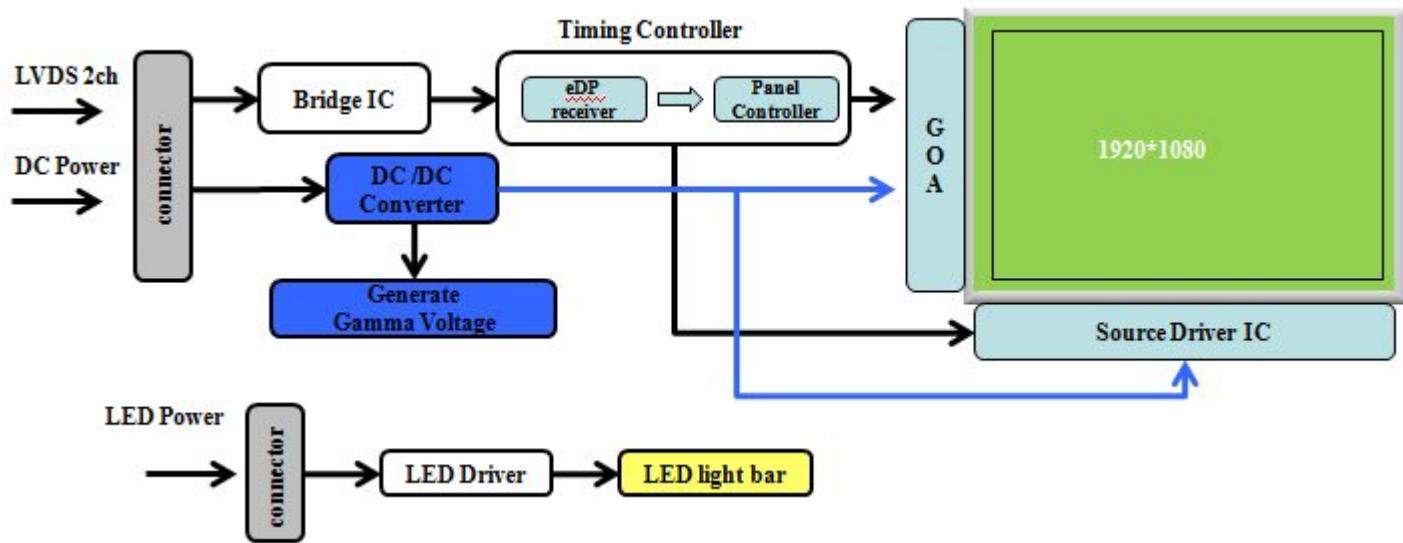
**Note 6:** Definition of viewing angle

Viewing angle is the measurement of contrast ratio  $\geq 10$ , at the screen center, over a  $180^\circ$  horizontal and  $180^\circ$  vertical range (off-normal viewing angles). The  $180^\circ$  viewing angle range is broken down as follows:  $90^\circ$  ( $\theta$ ) horizontal left and right and  $90^\circ$  ( $\phi$ ) vertical, high (up) and low (down). The measurement direction is typically perpendicular to the display surface with the screen rotated about its center to develop the desired measurement viewing angle.



### 3. Functional Block Diagram

The following diagram shows the functional block of the 15.6 inches wide Color TFT/LCD module.





## 5. Electrical Characteristics

### 5.1 TFT LCD Module

#### 5.1.1 Power Specification

Input power specifications are as follows;

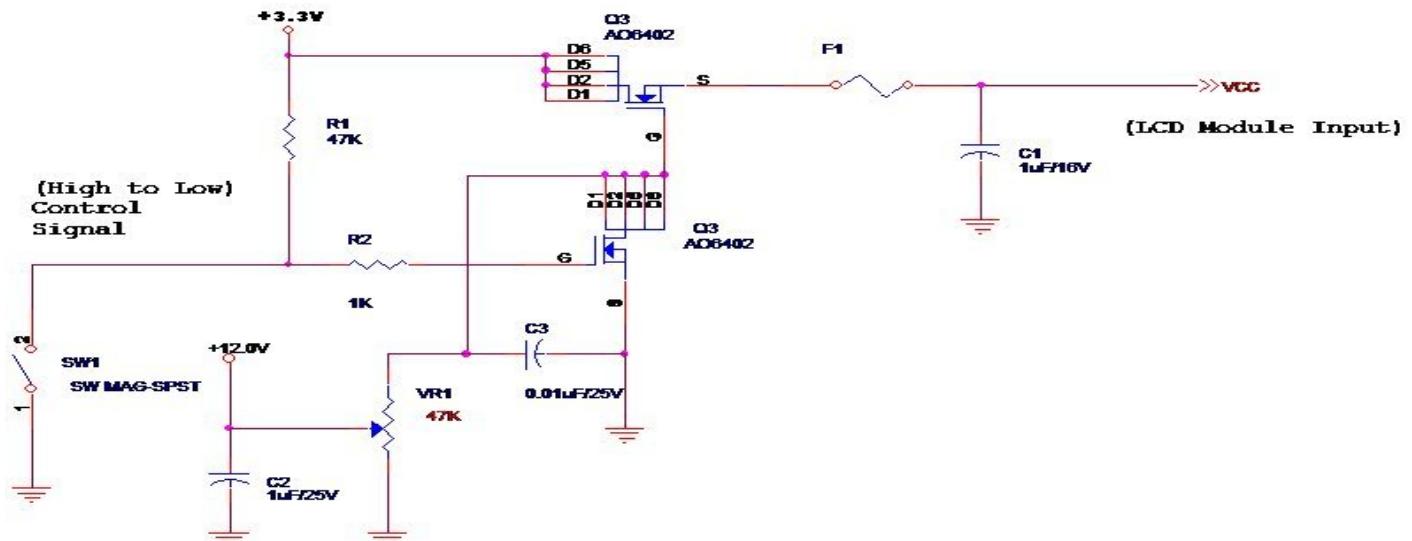
The power specification are measured under 25°C and frame frequency under 60Hz

Symble	Parameter	Min	Typ	Max	Units	Remark
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	[Volt]	
PDD	VDD Power	-	1.75	2.11	[Watt]	All White Pattern (VDD=3.3V, at 60Hz)
IDD	IDD Current	-	0.53	0.64	[A]	All White Pattern (VDD=3.3V, at 60Hz)
IRush	Inrush Current	-	-	2000	[mA]	Note 1
VDDrp	Allowable Logic/LCD Drive Ripple Voltage	-	-	100	[mV] p-p	All White Pattern (VDD=3.3V, at 60Hz)

Note 1 : Maximum Measurement Condition : White Pattern at 3.3V driving voltage. ( $P_{max}=V_{3.3} \times I_{white}$ )

Typical Measurement Condition: Mosaic Pattern

Note 2 : Measure Condition

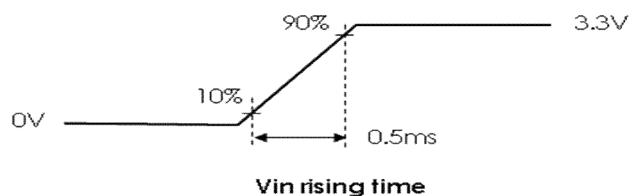




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### 5.1.2 LVDS DC Signal Electrical Characteristics

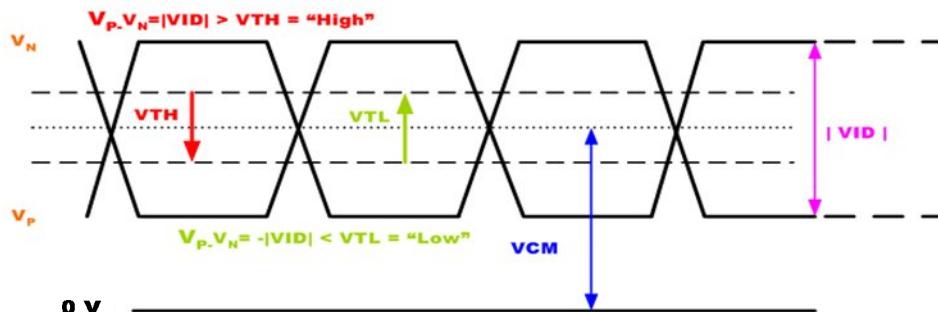
Symbol	Item	Min.	Typ.	Max.	Unit	Remark
VTH	Differential Input High Threshold			+100	[mV]	VCM=1.2V
VTL	Differential Input Low Threshold	-100			[mV]	VCM=1.2V
VID	Input Differential Voltage	100		600	[mV]	
VICM	Differential Input Common Mode Voltage	1.0	1.2	1.5	[V]	VTH/VTL=+-100mV

Input signals shall be low or Hi-Z state when VDD is off.

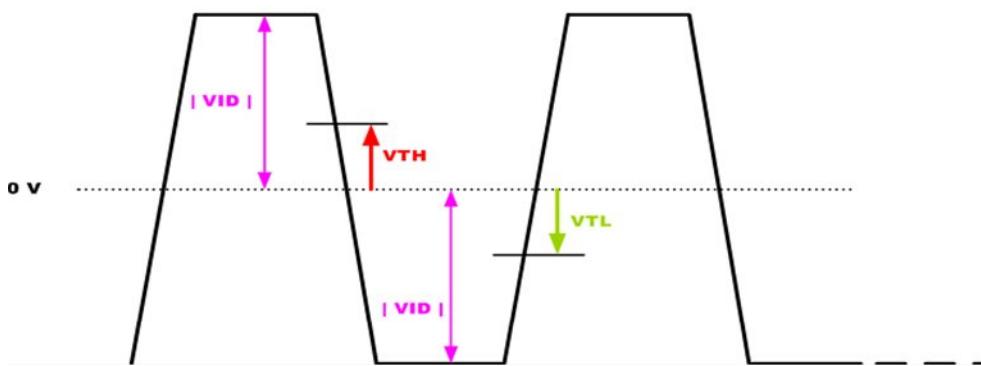
Note: LVDS Signal Waveform.

$V_P - V_N = |VID| > VTH = \text{"High"}$   
 $V_P - V_N = -|VID| < VTL = \text{"Low"}$

#### Single-end Signal



#### Differential Signal





**Backlight input signal characteristics**

Parameter	Symbol	Min	Typ	Max	Units	Remark
LED Power Supply	VLED	10.8	12	13.2	[Volt]	Define as Connector Interface (Ta=25°C)
LED Enable Input High Level	VLED_EN	2.5	--	5.5	[Volt]	
LED Enable Input Low Level		0	--	0.7	[Volt]	
PWM Logic Input High Level	VPWM_EN	2.5	--	5.5	[Volt]	Define as Connector Interface (Ta=25°C)
PWM Logic Input Low Level		0	--	0.7	[Volt]	
PWM Input Frequency	FPWM	200	1K	15K	Hz	
PWM Duty Ratio	Duty	10	--	100	%	

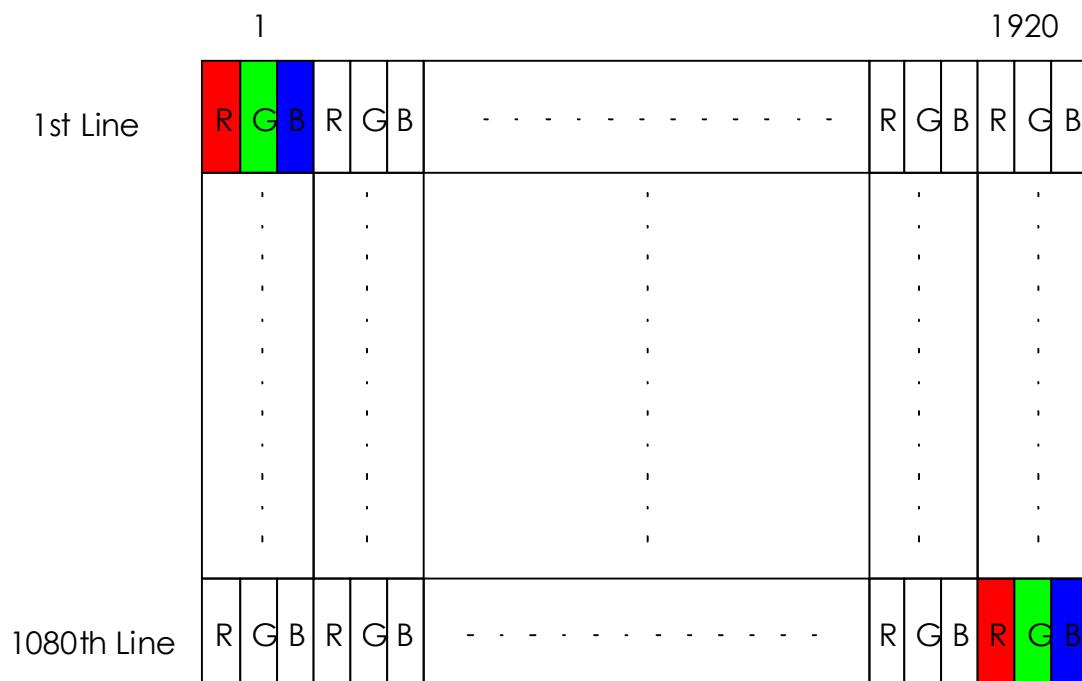
**Note 1 :** Recommended system pull up/down resistor no bigger than 10kohm.

**Note 2 :** If the PWM duty ratio(min) is set between 5% to 1% , the PWM input frequency should be set below 1KHz . The brightness-duty characteristic might not be able to keep in it's linearity if the dimming control is operated in 1% to 5% range.

## 6. Signal Interface Characteristic

### 6.1 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format.



### 6.2 Scanning Direction

The following figures show the image seen from the front view. The arrow indicates the direction of scan.

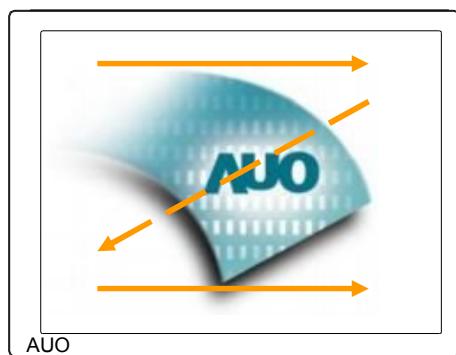


Fig. 1 Normal scan (Pin4, DPS = Low or NC)

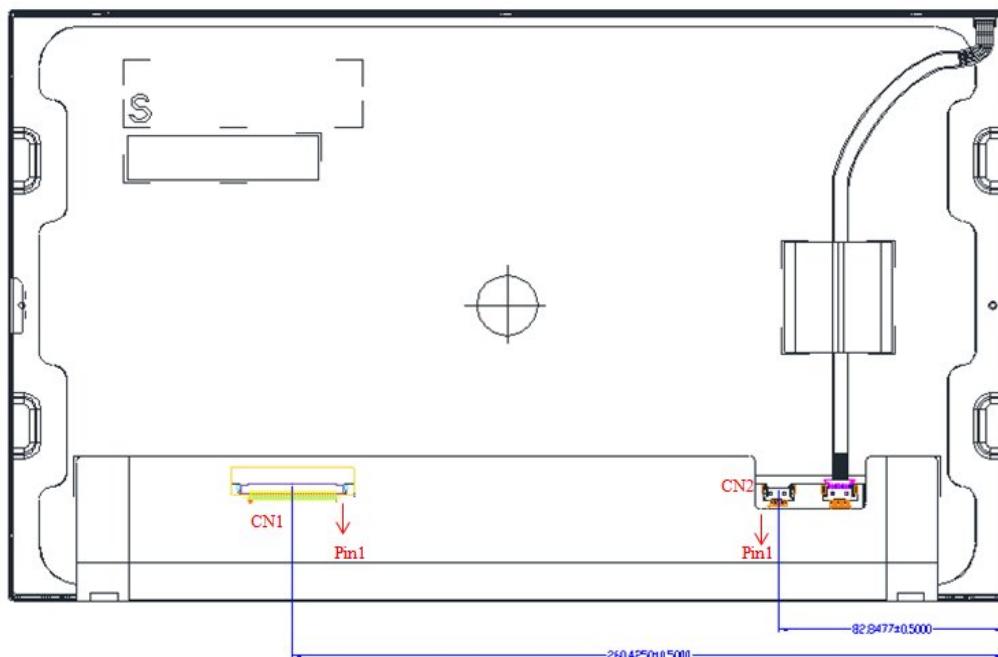


29	VDD	Power Supply Input Voltage	
30	VDD	Power Supply Input Voltage	

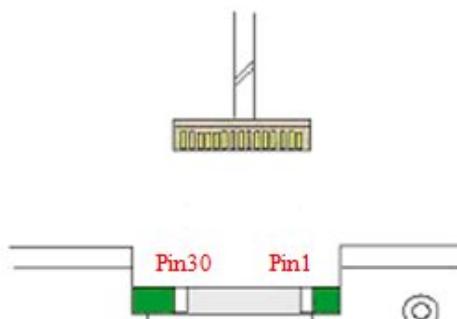
Note 1: Input Signals shall be in low status when VDD is off.

Note 2: High stands for "3.3V", Low stands for "0V", NC means "No Connection".

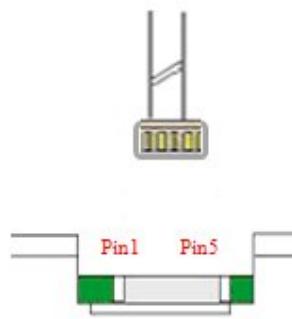
### 6.3.2 Connector Illustration



LVDS (CN1):



BLU Power in (CN2):





## 6.5 Interface Timing

### 6.5.1 Timing Characteristics

Basically, interface timings should match the 1920x1080 /60Hz manufacturing guide line timing.

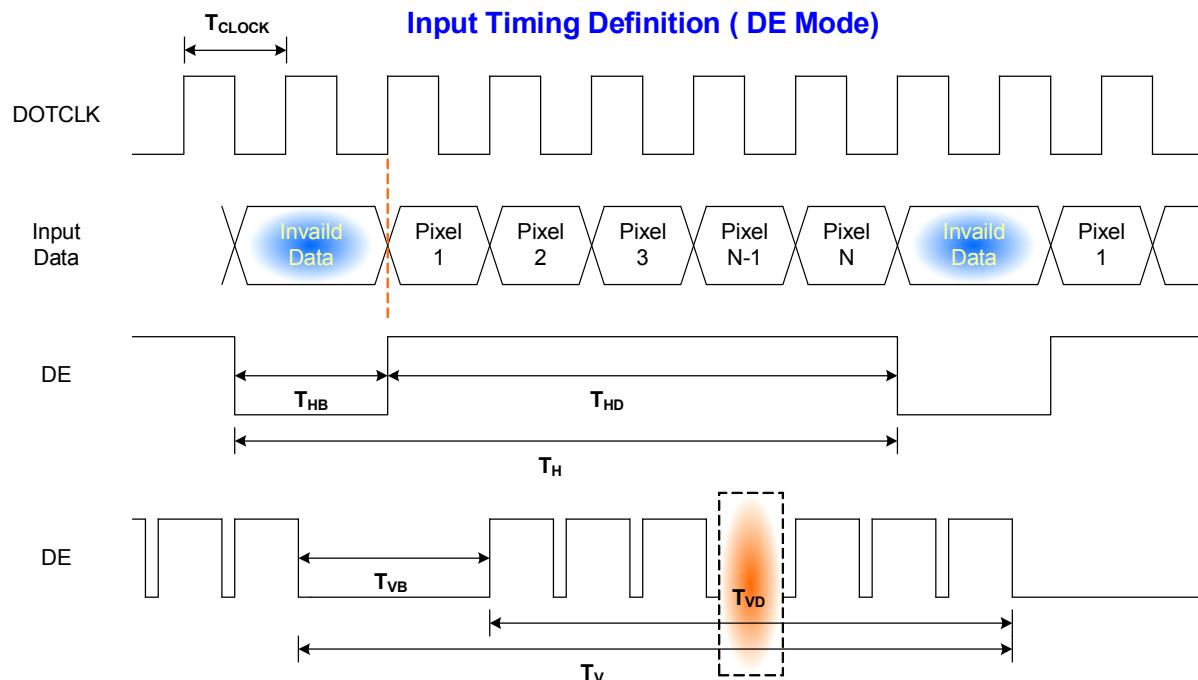
Parameter	Symbol	Min.	Typ.	Max.	Unit	
Frame Rate	-	-	60	-	Hz	
Clock frequency	1/T <sub>Clock</sub>	137	141	149	MHz	
Vertical Section	Period	T <sub>V</sub>	1090	1116	T <sub>Line</sub>	
	Active	T <sub>VD</sub>	1080			
	Blanking	T <sub>VB</sub>	10	36		
Horizontal Section	Period	T <sub>H</sub>	2100	2104	T <sub>Clock</sub>	
	Active	T <sub>HD</sub>	1920			
	Blanking	T <sub>HB</sub>	180	184		

Note: The maximum Frame Rate < 149MHz / [(V\_Period)\*(H\_Period)]

Note: Support DE mode only.

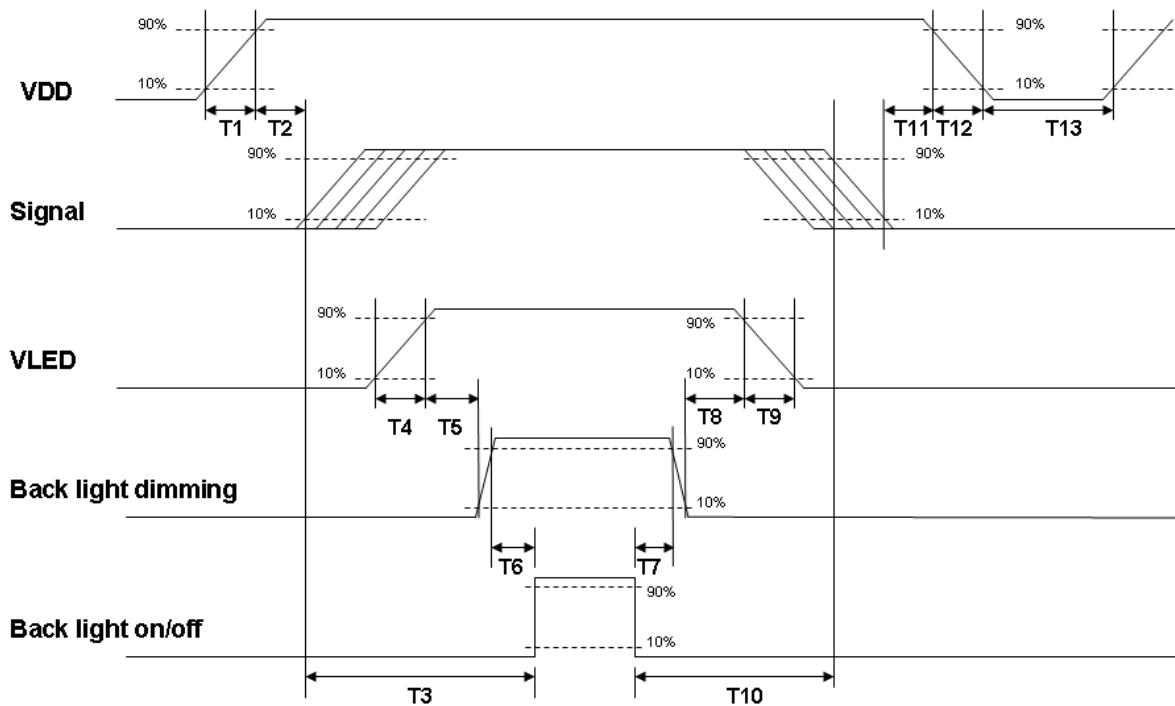
Note: Typical value refer to VESA STANDARD

### 6.5.2 Input Timing Diagram



## 6.6 Power ON/OFF Sequence

VDD power and lamp on/off sequence is as below. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.



### Power ON/OFF sequence timing

Parameter	Value			Units
	Min.	Typ.	Max.	
T1	0.5	--	10	[ms]
T2	30	40	50	[ms]
T3	200	--	--	[ms]
T4	0.5	--	10	[ms]
T5	10	--	--	[ms]
T6	10	--	--	[ms]
T7	0	--	--	[ms]
T8	10	--	--	[ms]
T9	--	--	10	[ms]
T10	110	--	--	[ms]
T11	0	16	50	[ms]
T12	--	--	10	[ms]
T13	1000	--	--	[ms]

The above on/off sequence should be applied to avoid abnormal function in the display. Please make sure to turn off the power when you plug the cable into the input connector or pull the cable out of the connector.

## 7. Panel Reliability Test

Items	Required Condition	Note
Temperature Humidity Bias	Ta= 50°C, 80%RH, 300h	Note 1,2
High Temperature Operation	Ta= 70°C, Dry, 300h (For panel surface temp.)	
Low Temperature Operation	Ta= -20°C, 300h	
High Temperature Storage	Ta= 70°C, 300h	
Low Temperature Storage	Ta= -20°C, 300h	
Thermal Shock Test	Ta= -20°C to 60°C, Duration at 30 min, 100 cycles	
Vibration	Test method: Non-Operation Acceleration: 1.5 G Frequency: 10 - 200 -10Hz Sweep: Sine wave vibration; 30 minutes each axis (X, Y, Z)	
Mechanical Shock	Test method: Non-Operation Acceleration: 50 G; Wave: Half-sine Active time: 20 ms Direction: ±X,±Y,±Z (one time for each axis)	
Drop Test	Height: 46 cm, package test	
ESD	Contact : ±8 KV Air : ±15 KV	Note 1

**Note 1:** According to EN 61000-4-2 , ESD class B: Some performance degradation allowed. Self-recoverable.

No data lost, No hardware failures.

**Note 2:**

- Water condensation is not allowed for each test items.
- Each test is done by new TFT-LCD module. Don't use the same TFT-LCD module repeatedly for reliability test.
- The reliability test is performed only to examine the TFT-LCD module capability.
- To inspect TFT-LCD module after reliability test, please store it at room temperature and room humidity for 24 hours at least in advance.
- No function failure occurs. Mura shall be ignored after high temperature reliability test



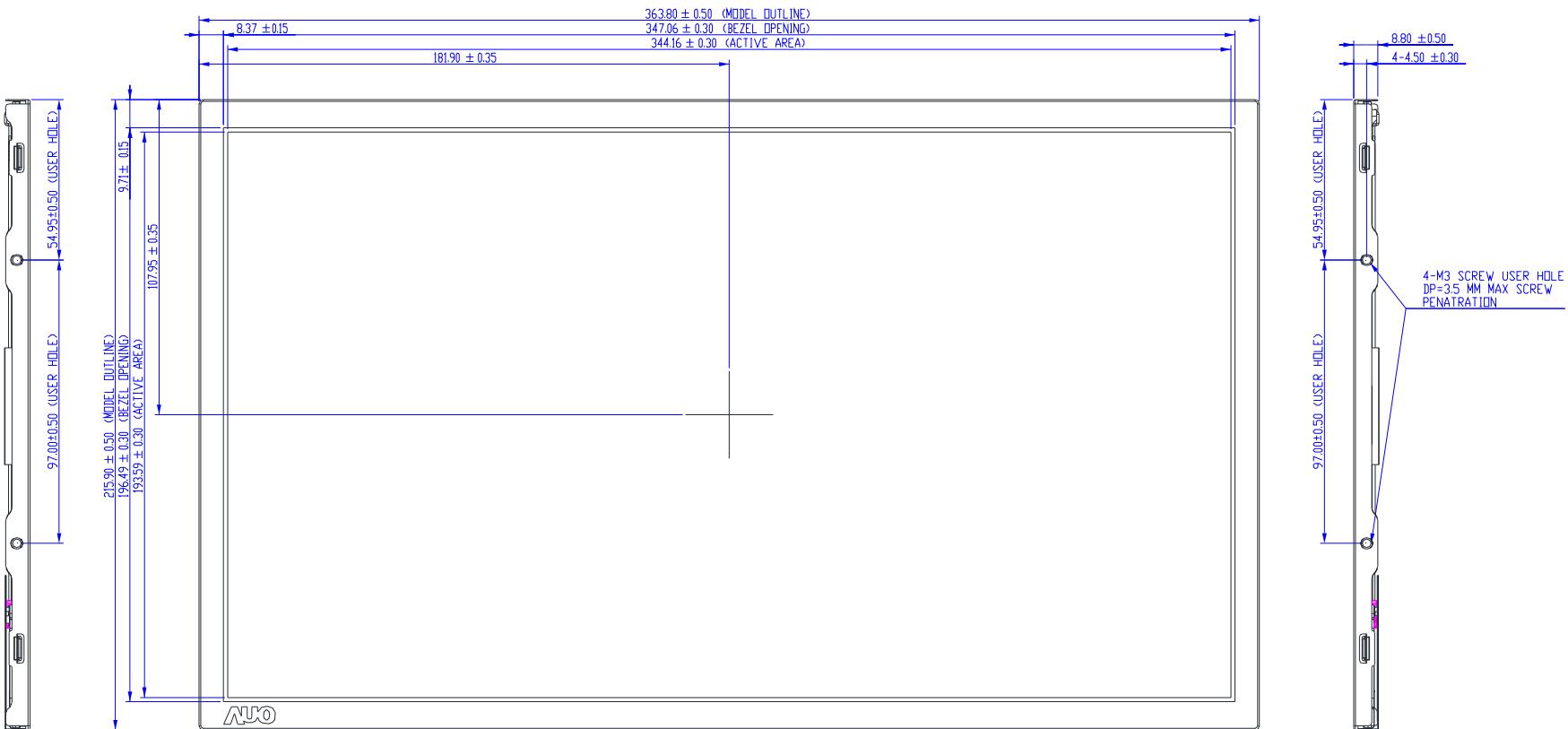
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## 8. Mechanical Characteristics

### 8.1 LCM Outline Dimension (Front View)



Note:

1. Preliminary drawing for reference only.
2. Tolerance without specified to be +/-0.5mm.
3. Torque of M3 user hole should be within 4Kg-cm and re-screw 10times.

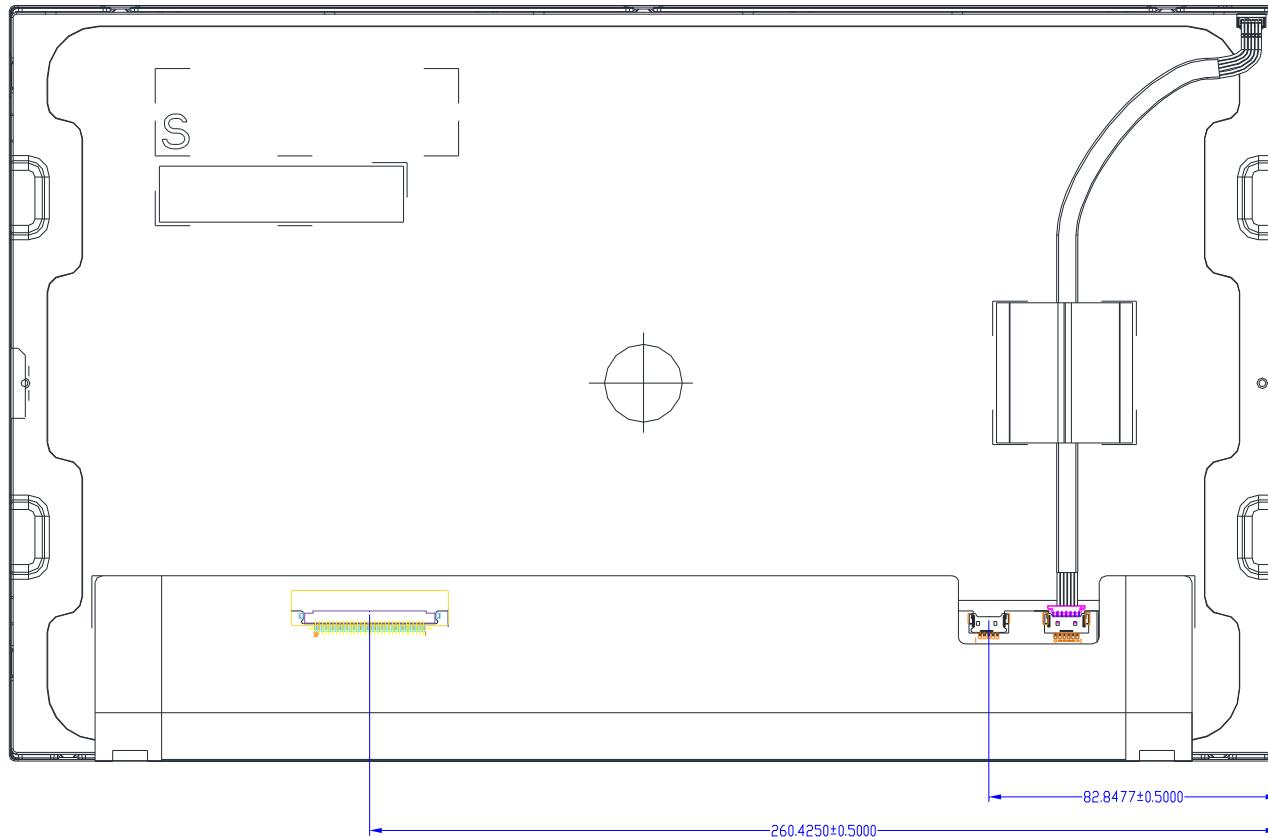


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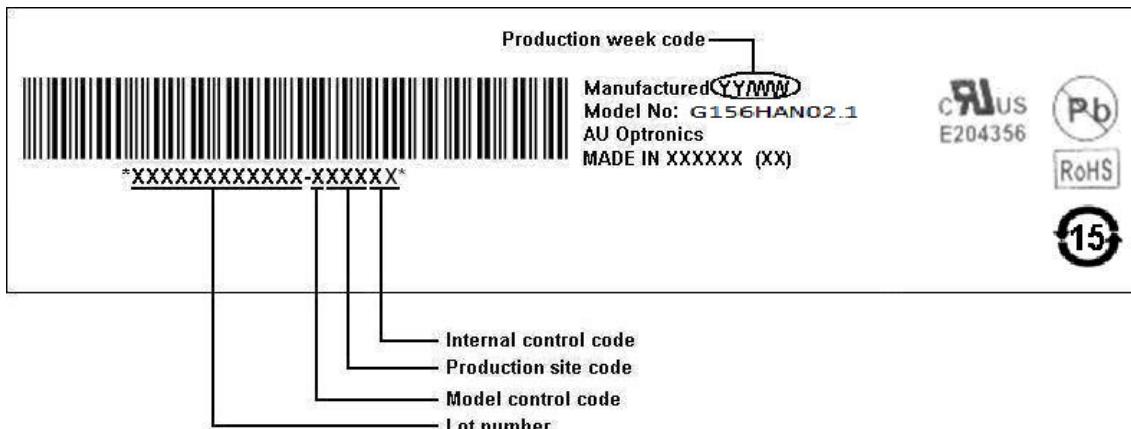
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## 8.2 LCM Outline Dimension (Rear View)



## 9. Label and Packaging

### 9.1 Shipping Label (on the rear side of TFT-LCD display)



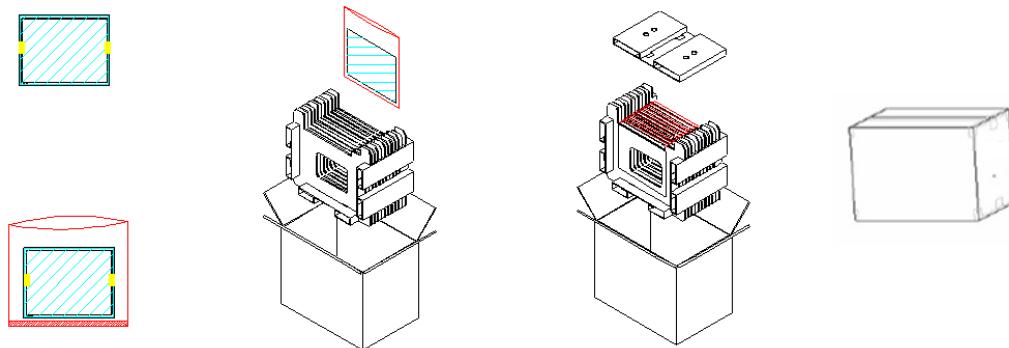
Note 1: For Pb Free products, AUO will add for identification.

Note 2: For RoHS compatible products, AUO will add for identification.

Note 3: For China RoHS compatible products, AUO will add for identification.

Note 4: The Green Mark will be presented only when the green documents have been ready by AUO Internal Green Team.

## 9.2 Carton Package



Max capacity : 16 TFT-LCD module per carton

Max weight: 13.2 Kg per carton

Outside dimension of carton: 450mm(L)\*375mm(W)\*319mm(H)

Pallet size : 1150 mm \* 910 mm \* 132mm

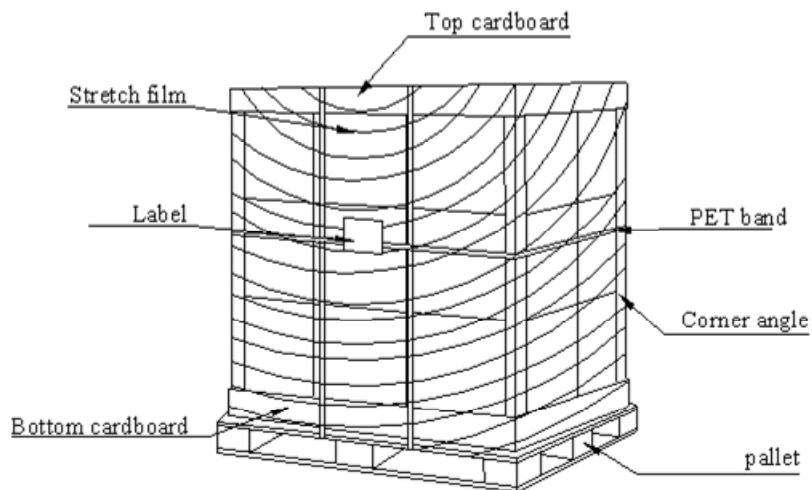
### Box stacked

Module by air : (2 \*3) \*4 layers , one pallet put 24 boxes , total 384pcs module

Module by sea : (2 \*3) \*4 layers+(2 \*3) \*1 layers , two pallet put 30 boxes , total 480pcs module

Module by sea\_HQ : (2 \*3) \*4 layers+(2 \*3) \*2 layers , two pallet put 42 boxes , total 576 pcs module

## 9.3 Shipping Package of Palletizing Sequence





## 10. Safety

### 10.1 Sharp Edge Requirements

There will be no sharp edges or comers on the display assembly that could cause injury.

## 10.2 Materials

### 10.2.1 Toxicity

There will be no carcinogenic materials used anywhere in the display module. If toxic materials are used, they will be reviewed and approved by the responsible AUO toxicologist.

### 10.2.2 Flammability

All components including electrical components that do not meet the flammability grade UL94-V1 in the module will complete the flammability rating exception approval process.

The printed circuit board will be made from material rated 94-V1 or better. The actual UL flammability rating will be printed on the printed circuit board.

## 10.3 Capacitors

If any polarized capacitors are used in the display assembly, provisions will be made to keep them from being inserted backwards.

## 10.4 National Test Lab Requirement

The display module will satisfy all requirements for compliance to:

UL 60950-1 second edition

U.S.A. Information Technology Equipment

## 11. Handling guide

This is a LCD model, and please be cautious when pulling it out of package or assembling it onto platform. Careless handlings, e.g. twist, bending, pressing, or collision, will result malfunction of LCD models.

### (1) Handling method notice



Do not lift and hold the panel with Single hand at right or left side from tray.



Lift and hold the panel up with both hands from tray.

### (2) On the table notice



Do not press edge of panel to avoid glass broken.

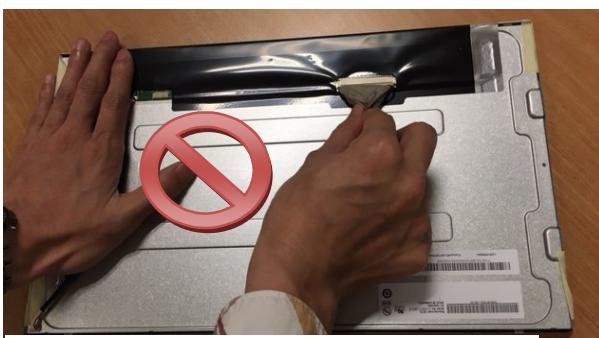


Do not press the surface of the panel to avoid the glass broken or polarizer scratch.



Do not put anything or tool on the panel to avoid the glass broken or polarizer scratch.

### (3) Cable assembly notice



Do not insert the connector with single hand and touching the PCBA.



Insert the connector by pushing right and left edge.